



## Orange Tung Natural Hard Drying Wood Oil Howard Products

Chemwatch Hazard Alert Code: 2

Version No: 3.12.10.9

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

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### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### Product Identifier

Product name	Orange Tung Natural Hard Drying Wood Oil
Chemical Name	Not Applicable
Synonyms	Not Available
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Beautifies and protects wooden floors, decks, furniture, musical instruments and more.
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#### Details of the supplier of the safety data sheet

Registered company name	Howard Products
Address	33 Griffin Avenue Tamworth NSW 2340 Australia
Telephone	+61 1800 672 646 +61 2 6766 9920
Fax	+61 2 6766 9933
Website	<a href="http://www.howardproducts.com.au/">http://www.howardproducts.com.au/</a>
Email	info@howardproducts.com.au

#### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

### SECTION 2 Hazards identification

#### Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

#### ChemWatch Hazard Ratings

	Min	Max	
Flammability	1	1	
Toxicity	0	0	
Body Contact	2	2	
Reactivity	2	2	
Chronic	2	2	

0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquid Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2B, Skin Sensitizer Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

## Orange Tung Natural Hard Drying Wood Oil

### Label elements

Hazard pictogram(s)	
Signal word	<b>Warning</b>

### Hazard statement(s)

H227	Combustible liquid.
H315	Causes skin irritation.
H320	Causes eye irritation.
H317	May cause an allergic skin reaction.
AUH019	May form explosive peroxides.

### Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.

### Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves and protective clothing.
P261	Avoid breathing mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

### Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

### Precautionary statement(s) Storage

P403	Store in a well-ventilated place.
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### Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## SECTION 3 Composition / information on ingredients

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
8001-20-5	>60	<u>tung oil</u>
8028-48-6	10-30	<u>citrus terpenes</u>
8001-22-7	<10	<u>soybean oil</u>
112-34-5	<0.1	<u>diethylene glycol monobutyl ether</u>
886-50-0	<0.1	<u>terbutryn</u>
26530-20-1	<0.1	<u>2-octyl-4-isothiazolin-3-one</u>

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; \* EU IOELVs available

## SECTION 4 First aid measures

### Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▸ Wash out immediately with fresh running water.</li> <li>▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper</li> </ul>
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	<ul style="list-style-type: none"> <li>and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul> <p>For thermal burns:</p> <ul style="list-style-type: none"> <li>▶ Decontaminate area around burn.</li> <li>▶ Consider the use of cold packs and topical antibiotics.</li> </ul> <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> <li>▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides.</li> <li>▶ Use compresses if running water is not available.</li> <li>▶ Cover with sterile non-adhesive bandage or clean cloth.</li> <li>▶ Do NOT apply butter or ointments; this may cause infection.</li> <li>▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur.</li> </ul> <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> <li>▶ Cool the burn by immerse in cold running water for 10-15 minutes.</li> <li>▶ Use compresses if running water is not available.</li> <li>▶ Do NOT apply ice as this may lower body temperature and cause further damage.</li> <li>▶ Do NOT break blisters or apply butter or ointments; this may cause infection.</li> <li>▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape.</li> </ul> <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> <li>▶ Lay the person flat.</li> <li>▶ Elevate feet about 12 inches.</li> <li>▶ Elevate burn area above heart level, if possible.</li> <li>▶ Cover the person with coat or blanket.</li> <li>▶ Seek medical assistance.</li> </ul> <p>For third-degree burns Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> <li>▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound.</li> <li>▶ Separate burned toes and fingers with dry, sterile dressings.</li> <li>▶ Do not soak burn in water or apply ointments or butter; this may cause infection.</li> <li>▶ To prevent shock see above.</li> <li>▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway.</li> <li>▶ Have a person with a facial burn sit up.</li> <li>▶ Check pulse and breathing to monitor for shock until emergency help arrives.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ Use only in well ventilated areas.</li> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

In acute poisonings by essential oils the stomach should be emptied by aspiration and lavage. Give a saline purgative such as sodium sulfate (30 g in 250 ml water) unless catharsis is already present. Demulcent drinks may also be given. Large volumes of fluid should be given provided renal function is adequate. [MARTINDALE: The Extra Pharmacopoeia, 28th Ed.]

## SECTION 5 Firefighting measures

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul>

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	<ul style="list-style-type: none"> <li>▶ May emit acrid smoke.</li> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) acrolein other pyrolysis products typical of burning organic material. May emit corrosive fumes.</p> <p><b>WARNING:</b> Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p> <p><b>CARE:</b> Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.</p>
<b>HAZCHEM</b>	Not Applicable

### SECTION 6 Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### Environmental precautions

See section 12

#### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<p>Environmental hazard - contain spillage. Slippery when spilt.</p> <ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul>
<b>Major Spills</b>	<p>Environmental hazard - contain spillage. Slippery when spilt.</p> <p><b>CARE:</b> Absorbent materials wetted with occluded oil must be moistened with water as they may auto-oxidize, become self heating and ignite. Some oils slowly oxidise when spread in a film and oil on cloths, mops, absorbents may autoxidise and generate heat, smoulder, ignite and burn. In the workplace oily rags should be collected and immersed in water.</p> <p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

### SECTION 7 Handling and storage

#### Precautions for safe handling

<b>Safe handling</b>	<p>Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together - this allows the heat to accumulate or even accelerate the reaction</p> <p>Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight or stored, immersed, in solvents in suitably closed containers.</p> <ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul>
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<b>Other information</b>	<p>Consider storage under inert gas.</p> <p>Essential oil oxidation accelerates with the concentration of dissolved oxygen, which in turn depends largely on oxygen partial pressure in the head-space as well as ambient temperature. Depending on the particular essential oil and the ambient temperature, oxidation will not necessarily be prevented by avoidance of container head-space. Instead essential oils should be treated with inert gas such as argon, cautiously flushed through to displace remaining air, to prevent the formation of peroxides efficiently.</p> <ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>
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### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Metal can or drum</li> <li>▶ Packaging as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>
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<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>· Materials soaked with plant/ vegetable derived (and rarely, animal) oils may undergo spontaneous combustion</li> <li>· The more unsaturated is the fatty acid component, the more susceptible is the oil to oxidation and spontaneous combustion.</li> <li>· Many vegetable and animal oils absorb oxygen from the air to form oxidation products. This oxidation process produces heat and the resultant increase in temperature accelerates the oxidation process.</li> <li>· Drying oils such as linseed, tung, poppy and sunflower oils and semi-drying oils such as soya bean, tall oil, corn, cotton and castor oils all absorb oxygen readily and thus experience the self-heating process.</li> <li>· Cotton fibres are readily ignited and if contaminated with an oxidisable oil, may ignite unless heat can be dissipated</li> <li>· Vegetable oils and some animal fats undergo undesirable deterioration reactions in the presence of oxygen from the air becoming rancid accompanying off-flavours and smells.</li> </ul> <p>The mechanism of autoxidation of vegetable oils is classically regarded as following a number of stages being:</p> <ul style="list-style-type: none"> <li>· a usually slow initiation phase</li> <li>· a usually rapid propagation</li> <li>· and a termination phase</li> </ul> <p>The initiation phase involves the formation of a free radical from a triglyceride molecule in the fat: this may be promoted by the presence of heavy metals in the oil, or by heat or light. The next stage is the reaction of the triglyceride free radical with oxygen to produce a peroxide free radical, which can react with another triglyceride to produce a hydroperoxide and another triglyceride free radical. Steps 2 and 3 can repeat in a chain reaction until two peroxy free radicals collide and neutralise each other.</p> <p>Some drying oils produce cyclic peroxides instead of hydroperoxides.</p> <p>Autoxidation may also occur in saturated fatty acids and their esters. Monohydroperoxides are formed. Although all carbon atoms are subject to oxidation, preferential oxidation appears to occur towards the centre of the molecule.</p> <p>Autoxidation is assisted by higher ambient temperatures (the rate doubling for every ten degrees Centigrade rise) and by the presence of heavy metal ions, especially copper. The degree of unsaturation of the oil is also relevant to shelf-life; oils with a high linolenic fatty acid content (3 double bonds) being more prone than those with a higher saturated fatty acid content. Autoxidation can be minimized by the presence of anti-oxidants, which can act as free-radical inhibitors. Vegetable oils should therefore be stored in a cool place away from heat and light, and should only come into contact with inert (glass or stainless steel) containers which will not leach heavy metals. Blanketing under nitrogen should be considered in bulk storages.</p> <p>d-Limonene:</p> <ul style="list-style-type: none"> <li>▶ forms unstable peroxides in storage, unless inhibited; may polymerise</li> <li>▶ reacts with strong oxidisers and may explode or combust</li> <li>▶ is incompatible with strong acids, including acidic clays, peroxides, halogens, vinyl chloride and iodine pentafluoride</li> <li>▶ flow or agitation may generate electrostatic charges due to low conductivity</li> </ul> <p>Due to their structural relationship within the same chemical group, essential oil components are known to easily convert into each other by oxidation, isomerisation, cyclisation, or dehydrogenation reactions, triggered either enzymatically or chemically.</p> <p>Temperature, light, and oxygen availability are recognised to have a crucial impact on essential oil integrity.</p> <p>Susceptibility of essential oils to degradation largely depends on compound spectra as components' molecular structures have a substantial effect on the degree of oxidation.</p> <p>Constituting an array of many lipophilic and highly volatile components derived from a great range of different chemical classes, essential oils are known to be susceptible to conversion and degradation reactions. Oxidative and polymerization processes may result in a loss of quality and pharmacological properties.</p> <p>Upon distillation in primitive stills or during storage in metallic containers, impurities of metals can be released into essential oils. Equal to light and heat, heavy metals, especially copper and ferrous ions, are considered to promote autoxidation, in particular if hydroperoxides are already present. By catalysing hydroperoxide decomposition, Fe<sup>2+</sup> or Cu<sup>+</sup> as well as Fe<sup>3+</sup> or Cu<sup>2+</sup> give rise to alkoxy and peroxy radicals, respectively, which, in turn, promote radical oxidation reactions.</p> <p>Moisture has been considered as a possible reason for essential oil spoilage.</p> <p>Peroxy radicals as well as hydroperoxides have been reported to be the most numerous compounds upon oxidation of essential oils (as well as edible unsaturated fixed oils) at lower temperatures. Compounds formed through termination reactions such as polymers were only built up at later oxidation stages and at the end of the induction period, when either the amount of oxygen or oxidisable substrate was exhausted. On the other hand, alkyl or hydroxyl radicals and reactions thereof, became more important at elevated temperature as oxygen availability was limited.</p> <p>For the most part, essential oil components can be assigned as lipophilic terpenoids, phenylpropanoids, or short-chain aliphatic hydrocarbon derivatives of low molecular weight, with the first being the most frequent and characteristic constituents.</p> <p>A multitude of different, but often structurally closely related, components have been identified in essential oils. Each oil in turn can be composed of only a few up to a complex mixture of far more than 100 single substances, respectively. Flavour contribution of single compounds though does not strictly depend on their respective concentration but relies on the specific odor threshold that is determined by structure and volatility. Consequently, even minor components deriving from oxidation or degradation reactions may have a strong impact on the flavour if their aroma value is high enough.</p> <p>The chemical composition of essential oils is moreover dependent on the conditions during processing and storage of the plant material, upon distillation as well as in the course of subsequent handling of the oil itself. Upon stability evaluation of essential oils, it needs to be kept in mind that the chemical composition may already vary in the starting material, being influenced by plant health, growth stage, habitat including climate, edaphic factors (those pertaining to soil), as well as harvest time.</p> <p>Terpenoids and terpenes, are generally unsaturated, are thermolabile, are often volatile and may be easily oxidised or hydrolysed depending on their respective structure.</p> <p>Terpenoids are subject to autoxidation. Autoxidation is any oxidation that occurs in open air or in presence of oxygen (and sometimes UV radiation) and forms peroxides and hydroperoxides.</p> <p>Though autoxidation has been particularly investigated in the field of fatty oils, it also plays a most crucial part for terpene deterioration.</p> <p>Although virtually all types of organic materials can undergo air oxidation, certain types are particularly prone to autoxidation, including unsaturated compounds that have allylic or benzylic hydrogen atoms (C<sub>6</sub>H<sub>5</sub>CH<sub>2</sub>-); these materials are converted to hydroperoxides by autoxidation. Promoted by heat, catalytic quantities of redox-reactive metals, and exposure to light, autoxidation may result in the formation of explosive peroxides which may become explosive upon concentration.</p>
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As a rule, however, primary autoxidation products such as hydroperoxides eventually break down during advanced stages of oxidation depending on their individual stability. Thereby they give rise to a range of stable oxidised secondary products such as mono- to polyvalent alcohols, aldehydes, ketones, epoxides, peroxides, or acids as well as highly viscous, often oxygen-bearing polymers. Light, heat, or increasing acidity often promote this breakdown.

Compounds rich in allylic hydrogen atoms (2HC=CHCH<sub>2</sub>-R), found in most terpenoids, make up the most probable targets for autoxidation. Several terpenoids (typically oxygen containing derivatives) are saturated and do not react in a similar fashion to their unsaturated congeners. Thermolabile terpenoids, especially mere terpenes and aldehydes, are susceptible to rearrangement processes at elevated temperatures. Terpenic conversion reactions, upon heating, have been reported both for isolated compounds as well as for essential oils. (which tend to be rich in mono-, and sesqui-terpenes.

Mono-, bi-, or tricyclic mono- terpenoids (those containing two isoprene units, dienes) and sesquiterpenoids (with three isoprene units, trienes) of different chemical classes, such as hydrocarbons, ketones, alcohols, oxides, aldehydes, phenols, or esters, make up the major part in essential oils.

Electron-donating groups and increasing alkyl substitution contribute to a stronger carbon-peroxide bond through a hyperconjugative effect, thus leading to more stable and subsequently built-up hydroperoxides.

Some oxygen-bearing terpenoids such as menthol, eucalyptol (1,8-cineol), and menthone do not form hydroperoxides upon oxidation but are directly converted into ketones, acids, and aldehydes. None of these are unsaturated compounds.

Due to their low volatility, diterpenes (with four isoprenes, tetraenes) are barely encountered in genuine essential oils obtained by distillation, while tri- and higher terpenoids such as sterols or carotenoids are only present in the nonvolatile fractions such as plant resins or gums and will remain in the residue

Aging processes generally come along with a more or less pronounced quality loss. In addition to the frequent development of unpleasant and often pungent flavours, shifting colors such as the formation of a yellow staining or changes in consistency up to resinification have been reported both upon degradation of single terpenoids as well as of essential oils.

Unsaturated mono- and sesquiterpenes, typically found in essential oils such as those from pine and turpentine, are readily altered upon storage. Moreover, electron-donating groups and increasing alkyl substitution contribute to a stronger carbon-peroxide bond through a hyperconjugative effect, thus leading to more stable and subsequently built-up hydroperoxides

- ▶ The various oxides of nitrogen and peroxyacids may be dangerously reactive in the presence of alkenes. BREITHERICK L.: Handbook of Reactive Chemical Hazards
- ▶ Avoid reaction with strong Lewis or mineral acids.
- ▶ Reaction with halogens requires carefully controlled conditions.
- ▶ Free radical initiators should be avoided.

The interaction of alkenes and alkynes with nitrogen oxides and oxygen may produce explosive addition products; these may form at very low temperatures and explode on heating to higher temperatures (the addition products from 1,3-butadiene and cyclopentadiene form rapidly at -150 C and ignite or explode on warming to -35 to -15 C). These derivatives ('pseudo-nitrosites') were formerly used to characterise terpene hydrocarbons.

Exposure to air must be kept to a minimum so as to limit the build-up of peroxides which will concentrate in bottoms if the product is distilled. The product must not be distilled to dryness if the peroxide concentration is substantially above 10 ppm (as active oxygen) since explosive decomposition may occur. Distillate must be immediately inhibited to prevent peroxide formation. The effectiveness of the antioxidant is limited once the peroxide levels exceed 10 ppm as active oxygen. Addition of more inhibitor at this point is generally ineffective. Prior to distillation it is recommended that the product should be washed with aqueous ferrous ammonium sulfate to destroy peroxides; the washed product should be immediately re-inhibited.

A range of exothermic decomposition energies for double bonds is given as 40-90 kJ/mol. The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. For example, in 'open vessel processes' (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in 'closed vessel processes' (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g. BREITHERICK: Handbook of Reactive Chemical Hazards, 4th Edition

The reaction of ozone with alkenes is believed to proceed via the formation of a vibrationally excited Primary Ozonide (POZ) which falls apart to give a vibrationally excited Criegee Intermediate (CI). The CI can decompose to give OH radicals, or be stabilised. This may be of relevance in atmospheric chemistry.

Violent explosions at low temperatures in ammonia synthesis gas units have been traced to the addition products of dienes and nitrogen dioxide

**HAZARD:**

- ▶ Although anti-oxidants may be present, in the original formulation, these may deplete over time as they come into contact with air.
- ▶ Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together - this allows the heat to accumulate or even accelerate the reaction
- ▶ Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight or stored, immersed, in solvents in suitably closed containers.
- ▶ Avoid strong bases.
- ▶ Avoid reaction with oxidising agents

**SECTION 8 Exposure controls / personal protection****Control parameters****Occupational Exposure Limits (OEL)****INGREDIENT DATA**

Not Available

**Emergency Limits**

Ingredient	TEEL-1	TEEL-2	TEEL-3
diethylene glycol monobutyl ether	30 ppm	33 ppm	200 ppm

Ingredient	Original IDLH	Revised IDLH
tung oil	Not Available	Not Available
citrus terpenes	Not Available	Not Available
soybean oil	Not Available	Not Available
diethylene glycol monobutyl ether	Not Available	Not Available
terbutryn	Not Available	Not Available

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## Orange Tung Natural Hard Drying Wood Oil

Ingredient	Original IDLH	Revised IDLH
2-octyl-4-isothiazolin-3-one	Not Available	Not Available

### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
citrus terpenes	E	≤ 0.1 ppm

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

### MATERIAL DATA

vegetable oil mists (except castor, cashew nut and similar irritant oils)

TLV TWA: 10 mg/m<sup>3</sup>

ES TWA: 10 mg/m<sup>3</sup>

OSHA PEL TWA: 15 mg/m<sup>3</sup>, total particulate; 5 mg/m<sup>3</sup>, respirable particulate

The common vegetable oil mists are considered 'nuisance' particulates which have little adverse effect on the lung. They do not produce toxic effects or significant organic disease when exposures are kept under reasonable control. Direct instillation of vegetable oils into rabbit lungs produces acute bronchitis whilst high oral doses are laxatives.

Vegetable oils and rarely, animal oils, may autoxidise (becoming rancid) and polymerise over time. This does not alter their 'nuisance' characteristics (other than producing objectionable odours) even though, on occasion, this may introduce new physicochemical problems to the workplace.

Vegetable oils (triglycerides) can be divided into three groups; non-drying, semi-drying, and drying oils, depending on their fatty acid pattern.

Non-drying oils contains saturated fatty acids that cannot be crosslinked by air oxidation. Olive oil is an example of non-drying oils.

Semi-drying oils contain one or two unsaturations that slowly cross-link through oxidation. The semi-drying oil film will never be completely tack-free. Soybean and tall oil are semi-drying oils.

Drying-oils are highly unsaturated oils that oxidise in air to produce a tack-free film with time. A drying-oil is traditionally defined as an oil with an average number of greater than 2.2 diallylic (unsaturated) groups per molecule. Linseed and tung oil are commonly used drying-oils.

Fragrance substance with is an established contact allergen in humans.

Scientific Committee on Consumer Safety SCCS OPINION on Fragrance allergens in cosmetic products 2012

for d-Limonene:

CEL TWA: 30 ppm, 165.6 mg/m<sup>3</sup> (compare WEEL-TWA\*)

(CEL = Chemwatch Exposure Limit)

A Workplace Environmental Exposure Level\* has been established by AIHA (American Industrial Hygiene Association) who have produced the following rationale:

d-Limonene is not acutely toxic. In its pure form it is not a sensitiser but is irritating to the skin. Although there is clear evidence of carcinogenicity in male rats, the effect has been attributed to an alpha-2u-globin (a2u-G) renal toxicity which is both species and gender specific. Humans do not synthesise a2u-G, and metabolism studies indicate that 75% to 95% of d-limonene is excreted in 2-3 days with different metabolites identified between humans and rats. In a 2-year study, liver effects were noted in male mice at 500 mg/kg and reduced survival was noted in female rats at 600 mg/kg. The no observable effect levels (NOELs) were 250 and 300 mg/kg, respectively. A WEEL of 30 ppm is recommended to protect against these effects.

For diethylene glycol monobutyl ether:

CEL TWA: 15.5 ppm, 100 mg/m<sup>3</sup>

(CEL = Chemwatch Exposure Limit)

In studies involving the inhalation toxicity of diethylene glycol monobutyl ether, exposure for 6 hours daily at 100 mg/m<sup>3</sup> had no effect. This concentration is in the range of the saturated vapour concentration.

Local damage was produced following inhalation of concentrations higher than the saturated vapour concentrations, that is, during inhalation of the aerosol (350 mg/m<sup>3</sup>). Since the only potential effects of inhalation are restricted to local discomfort (in the aerosol concentration range) the substance is classified in category I for the limitation of exposure peaks. Teratogenicity studies have not revealed prenatal toxic effects at high oral doses and this ether is classified in pregnancy risk group C.

### Exposure controls

**Care:** Atmospheres in bulk storages and even apparently empty tanks may be hazardous by oxygen depletion. Atmosphere must be checked before entry.

Requirements of State Authorities concerning conditions for tank entry must be met. Particularly with regard to training of crews for tank entry; work permits; sampling of atmosphere; provision of rescue harness and protective gear as needed  
Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

#### Appropriate engineering controls

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity

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	<p>3: Intermittent, low production.</p> <p>4: Large hood or large air mass in motion</p>	<p>3: High production, heavy use</p> <p>4: Small hood-local control only</p>
	<p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	
<b>Personal protection</b>		
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>	
<b>Skin protection</b>	See Hand protection below	
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>	
<b>Body protection</b>	See Other protection below	
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C apron.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eye wash unit.</li> </ul>	

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Continued...

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- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

### SECTION 9 Physical and chemical properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	<p>Glycerides, more correctly known as acylglycerols, are esters formed from glycerol and fatty acids. Glycerol has three hydroxyl functional groups, which can be esterified with one, two, or three fatty acids to form monoglycerides (MAGs), diglycerides (DAGs), and triglycerides (TAGs). Vegetable oils and animal fats contain mostly triglycerides, but are broken down by natural enzymes (lipases) into mono and diglycerides and free fatty acids and glycerol. Partial glycerides are esters of glycerol with fatty acids, where not all the hydroxyl groups are esterified. Since some of their hydroxyl groups are free their molecules are polar. Partial glycerides may be monoglycerides (two hydroxyl groups free) or diglycerides (one hydroxyl group free). Short chain partial glycerides are more strongly polar than long chain partial glycerides, and have excellent solvent properties for many hard-to-solubilise drugs, making them valuable as excipients in improving the formulation of certain pharmaceuticals. The most common forms of acylglycerol are triglycerides, having high caloric value and usually yielding twice as much energy per gram as carbohydrate. Triglycerides are hydrophobic materials that range from oils, at the lowest molecular weights/shortest chain-lengths, to waxy solids, at the highest molecular weights/longest chain-lengths. Some triglycerides are produced synthetically via classical Fischer type esterification methods (i.e., reaction of carboxylic acids with a glycerin to produce carboxylic esters), although the reaction may be promoted by acid or base catalysis, or by the use of an acid chloride. However, some of these ingredients may be natural sourced and produced by transesterification (i.e., exchange of acid moieties to create a different ester product). For example, the triglycerides in natural oils can be reacted with intended length fatty acids to produce new triglycerides. Trisubstituted glycerols (TAGs; glycerolipids) represent the most abundant lipid class in oils and fats of animal origin, and comprise the bulk of storage fat in mammalian tissue. These molecules exist as enantiomers, since a center of asymmetry is created upon enzymatic biosynthesis at carbon 2 of the glycerol backbone. During the biosynthesis and digestion of TAGs, diacylglycerols (diglycerides, DAGs) and monoacylglycerols (monoglycerides, MAGs) are formed as intermediates, with two and one fatty acid substitution at the glycerol backbone, respectively</p> <p>Clear Orange Liquid</p>		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	0.870 - 0.93
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	64	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available BuAC = 1	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Combustible.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

### SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

### SECTION 11 Toxicological information

#### Information on toxicological effects

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<b>Inhaled</b>	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>Not normally a hazard due to non-volatile nature of product</p> <p>Inhalation of oil droplets/ aerosols may cause discomfort and may produce chemical pneumonitis.</p> <p>Fine mists generated from plant/ vegetable (or more rarely from animal) oils may be hazardous. Extreme heating for prolonged periods, at high temperatures, may generate breakdown products which include acrolein and acrolein-like substances.</p> <p>Inhalation of essential oil volatiles may produce dizziness, rapid, shallow breathing, tachycardia, bronchial irritation and unconsciousness or convulsions. Complications include anuria, pulmonary oedema and bronchial pneumonia.</p>
<b>Ingestion</b>	<p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p> <p>Fatty acid esters are relatively non-toxic in rats. Large doses of 20-60 gm/kg are lethal in rats.</p> <p>Taken internally the essential oils exert a mild irritant effect on the mucous membranes of the mouth and digestive tract which induces a feeling of warmth and increases salivation.</p> <p>Taken by mouth, many essential oils can be dangerous in high concentrations. Typical effects begin with a burning feeling, followed by salivation. In the stomach, the effect is carminative (relieve flatulence), relaxing the gastric sphincter and encouraging eructation (belching). Further down the gut, the effect typically is antispasmodic.</p> <p>Excessive oral doses irritate the gastro-intestinal tract and may cause nausea, vomiting and diarrhoea. Occasional irritation of the urinary tract and aggravation of pre-existing inflammatory conditions have been reported. Other effects include dysuria, haematuria, unconsciousness and shallow respiration. Complications arising from ingestion of volatile oils include anuria, pulmonary oedema, and bronchial pneumonia.</p> <p>Central nervous system depression may lead to stupor and possible respiratory failure whilst central system stimulation may lead to excitement and convulsions. Pathologic findings include renal degeneration and intense congestion and oedema in the lungs, brain and gastric mucosa.</p> <p>Excretion takes place through the lungs, skin and kidneys.</p> <p>Most essential oils are reported to be ecboic (inducing contractions of the uterus leading to expulsion of a fetus), but abortions cannot be induced at safe doses.</p>
<b>Skin Contact</b>	<p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Many essential oils affect the skin and mucous membranes in ways that are valuable or harmful. When applied to intact skin essential oils have an irritant and rubefacient action (i.e cause redness of the skin by causing dilation of the capillaries and an increase in blood circulation), causing first a sensation of warmth and smarting followed by mild local anaesthesia. They have been used as counter-irritants and cutaneous stimulants in the treatment of chronic inflammatory conditions and to relieve neuralgia and rheumatic pain. Care should be taken to avoid blistering. These oils may also produce sensitisation.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Application of d-limonene produced moderate irritation to both intact and abraded skin. High purity d-limonene does not cause significant allergic reaction in guinea pigs; d-limonene, exposed to air for 2-months, sensitised the animals and it is surmised that allergenic compounds are formed after prolonged air contact. In human patch testing, weak or moderate reactions (erythema, swelling) have been observed. Positive eczematous responses to purified limonene were observed in 5 of 16 previously sensitised to oil of turpentine. In one study, a 39-year old male immersed one hand in a jar of solvent, ensuring that inhalation exposure was minimal. After only few minutes of exposure, the subject experienced painful itching and burning. Itching decreased after the exposure but burning continued for 10 minutes. Swelling disappeared after 100 minutes. Six hours post-exposure, a purpuric eruption was observed; this persisted for several weeks. Blood concentrations during skin exposure were low compared to those during inhalation exposure.</p>
<b>Eye</b>	<p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals. Repeated or prolonged eye contact may cause inflammation (similar to windburn) characterised by a temporary redness of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p>
<b>Chronic</b>	<p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive.</p> <p>Substances that can cause occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers</p> <p>Wherever it is reasonably practicable, exposure to substances that can cause occupational asthma should be prevented. Where this is not possible the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive.</p> <p>Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance.</p> <p>Glycerol triesters (triglycerides), following ingestion, are metabolised to monoglycerides, free fatty acids and glycerol, all of which are absorbed in the intestinal mucosa and undergo further metabolism. Medium chain triglycerides (C8-C10) appear to have relatively rapid metabolism and elimination from blood and tissues compared to long chain triglycerides (C16-C18). Little or no acute, subchronic or chronic oral toxicity was seen in animal studies unless levels approached a significant percentage of calorific intake. Subcutaneous injections of tricaprilyn in rats over a five-week period caused granulomatous reaction characterised by oil deposits surrounded by macrophages. Diets containing substantial levels of tributyrin produced gastric lesions in rats fed for 3-35 weeks; the irritative effect of the substance was thought to be the cause of tissue damage.</p> <p>Dermal application was not associated with significant irritation in rabbit skin; ocular exposures were, at most, mildly irritating to rabbit eyes. No evidence of sensitisation or photosensitisation was seen in a guinea pig maximisation test. Most of the genotoxicity test systems were negative.</p> <p>Tricaprylin, trioctanoin and triolein have been used, historically, as vehicles in carcinogenicity testing of other chemicals. In one study, subcutaneous injection of tricaprilyn, in newborn mice, produced more tumours in lymphoid tissue than were seen in untreated animals whereas,</p>

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in another study, subcutaneous or intraperitoneal injection in 4- to 6-week old female mice produced no tumours. Trioctanoin injected subcutaneously in hamster produced no tumours; when injected intraperitoneally in pregnant rats there was an increase in mammary tumours among the off-spring but similar studies in pregnant hamsters and rabbits showed no tumours in the off-spring. The National Toxicological Program conducted a 2-year study in rats given tricaprilyn by gavage. The treatment was associated with a statistically significant dose-related increase in pancreatic acinar cell hyperplasia and adenoma but there were no acinar carcinomas. Tricaprylin is not teratogenic to mice or rats but some reproductive effects were seen in rabbits. A low level of foetal eye abnormalities and a small percentage of abnormal sperm were reported in mice injected with trioctanoin. Trioctanoin was also used as a vehicle control in a sperm abnormality test. Ten male control mice received an intraperitoneal injection of 0.25 ml trioctanoin 0.05 g/kg of benz[a]pyrene (known reproductive toxicant and mutagen) daily for 5 days and sperm from caudae epididymides analysed. Based on these studies there is no sufficient evidence to classify the trioctanoin as reproductive toxicant. In the human body, high levels of triglycerides in the bloodstream have been linked to atherosclerosis, heart disease and stroke. However, the relative negative impact of raised levels of triglycerides compared to that of LDL:HDL ratios is as yet unknown. The risk can be partly accounted for by a strong inverse relationship between triglyceride level and HDL-cholesterol level. But the risk is also due to high triglyceride levels increasing the quantity of small, dense LDL particles. In the presence of air, a number of common flavour and fragrance chemicals can form peroxides surprisingly fast. Antioxidants can in most cases minimise the oxidation.

Fragrance terpenes are generally easily oxidised in air. Non-oxidised limonene, linalool and caryophyllene turned out to be very weak sensitizers, however after oxidation limonene hydroperoxide and linalool hydroperoxide are strong sensitizers. Of the patients tested 2.6% showed positive reaction to oxidised limonene, 1.3% to oxidised linalool, 1.1% to linalool hydroperoxide, 0.5% to oxidised caryophyllene, while testing with caryophyllene oxide and oxidised myrcene resulted in few positive patch tests. 2/3 of the patients reacting positive to oxidised terpenes had fragrance related contact allergy and/or positive history for adverse reactions to fragrances.

As well as the hydroperoxides produced by linalool, limonene and delta-3-carene other oxidation and resinification effects progressively causes other fairly major changes in essential oil quality over time. Autoxidation of fragrance terpenes contributes greatly to fragrance allergy, which emphasizes the need of testing with compounds that patients are actually exposed to and not only with the ingredients originally applied in commercial formulations.

Some oxidised terpenoids as well as some aged essential oils have revealed skin-sensitising capacities, leading to a hypersensitivity reaction synonymous to allergic contact dermatitis. The allergenic potency in some flavouring could be mainly attributed to terpenoid hydroperoxides intermediately built-up upon autoxidation, while their non-oxidised counterparts as well as most degradation products were proven to be not or only barely irritating.

Synthetic 1,2-diglycerides of short chain (C6, C8, C10) fatty acids are activators of protein kinase C (PKC). PKC is a serine-threonine kinase which also requires calcium ion for its activation. Activated PKC phosphorylates proteins of the cellular signal cascade, which eventually induce expression of growth regulatory genes. This, in turn, may promote the growth of tumours. Structural analogues of the 1,2-diglycerides, such as the phorbol esters, have been shown to strongly promote such an event.

In biochemical signaling, diacylglycerol (DAG) functions as a second messenger signaling lipid, and is a product of the hydrolysis of the phospholipid PIP2 (phosphatidylinositolbisphosphate) by the enzyme phospholipase C (PLC) (a membrane-bound enzyme) that, through the same reaction, produces inositol trisphosphate (IP3). Although inositol trisphosphate (IP3) diffuses into the cytosol, DAG remains within the plasma membrane due to its hydrophobic properties. IP3 stimulates the release of calcium ions from the smooth endoplasmic reticulum, whereas DAG is a physiological activator of protein kinase C (PKC). The production of DAG in the membrane facilitates translocation of PKC from the cytosol to the plasma membrane.

Glyceryl dilaurate, glyceryl diarachidate, glyceryl dibehenate, glyceryl dierucate, glyceryl dihydroxystearate, glyceryl diisopalmitate, glyceryl diisostearate, glyceryl dilinoleate, glyceryl dimyristate, glyceryl dioleate, glyceryl diricinoleate, glyceryl dipalmitate, glyceryl dipalmitoleate, glyceryl distearate, glyceryl palmitate lactate, glyceryl stearate citrate, glyceryl stearate lactate, and glyceryl stearate succinate are diacylglycerols (also known as DAGs, diglycerides or glyceryl diesters) that function as skin conditioning agents-emollients in cosmetics. Only glyceryl dilaurate (up to 5%), glyceryl diisostearate (up to 43%), glyceryl dioleate (up to 2%), glyceryl distearate (up to 7%), and glyceryl stearate lactate (up to 5%) are reported to be in current use. Production proceeds from fully refined vegetable oils, which are further processed using hydrogenation and fractionation techniques, and the end products are produced by reacting selected mixtures of the partly hydrogenated, partly fractionated oils and fats with vegetable-derived glycerine to yield partial glycerides. In the final stage of the production process, the products are purified by deodorization, which effectively removes pesticide residues and lower boiling residues such as residues of halogenated solvents and aromatic solvents. Diglycerides have been approved by the Food and Drug Administration (FDA) for use as indirect food additives. Nominally, these ingredients are 1,3-diglycerides, but are easily isomerised to the 1,2-diglycerides form. The 1,3-diglyceride isomer is not a significant toxicant in acute, short-term, subchronic, or chronic animal tests. Glyceryl dilaurate was a mild primary irritant in albino rabbits, but not a skin sensitizer in guinea pig maximization tests. Diacylglycerol oil was not genotoxic in the Ames test, in mammalian Chinese hamster lung cells, or in a rodent bone marrow micronucleus assay. An eye shadow containing 1.5% glyceryl dilaurate did not induce skin irritation in a single insult patch test, but mild skin irritation reactions to a foundation containing the same concentration were observed. A trade mixture containing an unspecified concentration of glyceryl dibehenate did not induce irritation or significant cutaneous intolerance in a 48-h occlusive patch test. In maximization tests, neither an eye shadow nor a foundation containing 1.5% glyceryl dilaurate was a skin sensitizer. Sensitisation was not induced in subjects patch tested with 50% w/w glyceryl dioleate in a repeated insult, occlusive patch test. Glyceryl palmitate lactate (50% w/w) did not induce skin irritation or sensitization in subjects patch tested in a repeat-insult patch test. Phototoxicity or photoallergenicity was not induced in healthy volunteers tested with a lipstick containing 1.0% Glyceryl rosinat. Two diacylglycerols, 1-oleoyl-2-acetyl-sn-glycerol and 1,2-dipalmitoyl-sn-glycerol, did not alter cell proliferation (as determined by DNA synthesis) in normal human dermal fibroblasts in vitro at doses up to 10 µg/ml. In the absence of initiation, Glyceryl distearate induced a moderate hyperplastic response in randomly bred mice of a tumor-resistant strain, and with 9,10-dimethyl-1,2-benzanthracene (DMBA) initiation, an increase in the total cell count was observed. In a glyceryl monoester study, a single application of DMBA to the skin followed by 5% glyceryl stearate twice weekly produced no tumors, but slight epidermal hyperplasia at the site of application. Glyceryl dioleate induced transformation in 3-methylcholanthrene-initiated BALB/3T3 A31-1-1 cloned cells in vitro. A tumour-promoting dosing regimen that consisted of multiple applications of 10 µmol of a 1,2-diacylglycerol (sn-1,2-didecanoylglycerol) to female mice twice daily for 1 week caused more than a 60% decrease in protein kinase C (PKC) activity and marked epidermal hyperplasia. Applications of 10 µmol sn-1,2-didecanoylglycerol twice weekly for 1 week caused a decrease in cytosolic PKC activity, an increase in particulate PKC activity, and no epidermal hyperplasia. In studies of the tumour-promoting activity of 1,2-diacylglycerols, dose and the exposure regimen by which the dose is delivered play a role in tumor promotion. The 1,2-diacylglycerol-induced activation of PKC may also relate to the saturation of the fatty acid in the 1 or 2 position; 1,2-Diacylglycerols with two saturated fatty acids are less effective. Also, the activity of 1,2-diacylglycerols may be reduced when the fatty acid moiety in the structure is a long-chain fatty acid. A histological evaluation was performed on human skin from female volunteers (18 to 56 years old) who had applied a prototype lotion or placebo formulation, both containing 0.5% Glyceryl Dilaurate, consecutively for 16 weeks or 21 weeks. Skin irritation was not observed in any of the subjects tested. Biopsies (2 mm) taken from both legs of five subjects indicated no recognizable abnormalities of the skin; the epidermis was normal in thickness, and there was no evidence of scaling, inflammation, or neoplasms in any of the tissues that were evaluated. The available safety test data indicate that diglycerides in the 1,3-diester form do not present any significant acute toxicity risk, nor are these ingredients irritating, sensitizing, or photosensitising. Whereas no data are available regarding reproductive or developmental toxicity, there is no reason to suspect any such toxicity because the dermal absorption of these chemicals is negligible. 1,3-Diglycerides contain 1,2-diglycerides, raising the concern that 1,2-diglycerides could potentially induce hyperplasia. Data regarding the induction of PKC and the tumour promotion potential of 1,2-diacylglycerols increases the level of concern. Most of the diglycerides considered above, however, have fatty acid chains longer than 14 carbons and none have mixed saturated/unsaturated fatty acid moieties. In a 21-week use study of a prototype lotion containing 0.5% glyceryl dilaurate (a 14-carbon chain fatty acid) indicated no evidence of scaling, inflammation, or neoplasms in biopsy specimens. Also, DNA synthesis assays on glyceryl dilaurate and glyceryl distearate indicated that neither chemical altered cell proliferation (as determined by DNA synthesis) in normal human dermal fibroblasts in vitro at doses up to 10 µg/ml. However the concentration of these ingredients can vary (up to 43% for glyceryl diisostearate in lipstick), the frequency of application can be several times daily, and the proportion of diglycerides that are inactive 1,3 isomers versus potentially biologically active 1,2 isomers is unknown; as a precaution it is believed that each use should be examined to ensure the absence of epidermal hyperplasia during product development and

## Orange Tung Natural Hard Drying Wood Oil

testing. In the absence of inhalation toxicity data on the glyceryl diesters it is thought that these ingredients can be used safely in aerosolised products because they are not respirable. Although there are gaps in knowledge about product use, the overall information available on the types of products in which these ingredients are used and at what concentration indicate a pattern of use. Within this overall pattern of use, the CIR Expert Panel considers all ingredients in this group to be safe.

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On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.

Hydroperoxides of d-limonene are potent contact allergens when studied in guinea pigs. They may result when d-limonene is unstabilised against oxidation, or upon prolonged standing at room temperature and/ or upon exposure to light, or when stabiliser levels diminish. The two major hydroperoxides in auto-oxidised d-limonene, are cis- and trans- limonene-2-hydroperoxide (2-hydroperoxy-p-mentha-6,8-diene). In photo-oxidised d-limonene, they represent a minor fraction. Hydroperoxides may bind to proteins of the skin to make antigens either via a radical mechanism or after reactions to give epoxides. The cross-reactivity between the epoxide limonene-1,2-oxide, a potent contact allergen, and the hydroperoxides is NOT significant, indicating different mechanisms of sensitisation.

d-Limonene was considered to be weakly carcinogenic for the mouse fore-stomach epithelium, but not tumour producing. In 13-week and 2-year gavage-studies, male rats showed a range of compound-related kidney lesions including exacerbation of age-related nephropathy, mineralisation in the renal medulla, hyperplasia of the transitional epithelium overlying the renal papilla and proliferation of the renal tubular epithelium.

Neoplasms were believed to be caused by progression to tubular cell hyperplasia to tubular cell adenomas and, with increasing size, to adenocarcinomas or carcinomas. The similarity of the nephrotoxicity caused by trichloroethylene and N-(4'-fluoro-4-biphenyl)acetamide, tris(2,3-dibromopropyl)phosphate in rats and the species specific nature of the response suggests that degeneration and necrosis of convoluted tubules may be associated with the accumulation of alpha-2u-globin (a2u-G). Since a2u-G is a species and gender-specific protein that is causal for both the cytotoxic and carcinogenic response in male rats, extrapolation of d-limonene carcinogenicity data from rat studies to other species (including humans) is probably not warranted. Humans do not synthesise a2u-G; they do however produce other related low molecular weight proteins capable of binding chemicals that cause a2u-G nephropathy in rats but this does not necessarily connote human risk. The Risk Assessment Forum of the USA EPA concluded;

- ▶ Male renal rat tumours arising as a result of a process involving a2u-G accumulation do not contribute to the qualitative weight-of-evidence that the chemical poses a human carcinogenic hazard. Such tumours are included in dose-response extrapolations for the estimation of human carcinogenic risk.
- ▶ If the chemical induces a2u-G accumulation in male rats, the associated nephropathy is not to be used as an end-point for determining non-carcinogenic hazard.

Peroxidisable terpenes and terpenoids should only be used when the level of peroxides is kept to the lowest practicable level, for instance by adding antioxidants at the time of production. Such products should have a peroxide value of less than 10 millimoles peroxide per liter. This requirement is based on the published literature mentioning sensitising properties when containing peroxides.

Orange Tung Natural Hard Drying Wood Oil	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
tung oil	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
citrus terpenes	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral(Rat) LD50; >5000 mg/kg <sup>[1]</sup>	Skin (rabbit): 500mg/24h moderate
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
soybean oil	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
diethylene glycol monobutyl ether	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (guinea pig) LD50: 1920 mg/kg <sup>[1]</sup>	Eye (rabbit): 20 mg/24h moderate
	Oral(Guinea) LD50; 1720-2310 mg/kg <sup>[2]</sup>	Eye (rabbit): 5 mg - SEVERE
terbutryn	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Eye (rabbit): 76 mg - moderate
	Inhalation(Rat) LC50; >8 mg/L4h <sup>[2]</sup>	Skin (rabbit): 380 mg open - mild
	Oral(Rat) LD50; 2045 mg/kg <sup>[2]</sup>	
2-octyl-4-isothiazolin-3-one	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 311 mg/kg <sup>[2]</sup>	Eye (rabbit): 0.5% non irritant
	Oral(Rat) LD50; 125 mg/kg <sup>[1]</sup>	Eye (rabbit): 45% conc CORROSIVE
		Eye (rabbit): 5% conc moderate
		Eye(rabbit):100 mg SEVERE
		Eye: adverse effect observed (irreversible damage) <sup>[1]</sup>
		Skin (rabbit): 45% conc SEVERE
	Skin (rabbit): 500 mg/24 hours	

## Orange Tung Natural Hard Drying Wood Oil

Skin: adverse effect observed (corrosive)<sup>[1]</sup>Skin: adverse effect observed (irritating)<sup>[1]</sup>

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

## Orange Tung Natural Hard Drying Wood Oil

For aliphatic fatty acids (and salts)

Acute oral (gavage) toxicity:

The acute oral LD50 values in rats for both were greater than >2000 mg/kg bw Clinical signs were generally associated with poor condition following administration of high doses (salivation, diarrhoea, staining, piloerection and lethargy). There were no adverse effects on body weight in any study. In some studies, excess test substance and/or irritation in the gastrointestinal tract was observed at necropsy.

Skin and eye irritation potential, with a few stated exceptions, is chain length dependent and decreases with increasing chain length

According to several OECD test regimes the animal skin irritation studies indicate that the C6-10 aliphatic acids are severely irritating or corrosive, while the C12 aliphatic acid is irritating, and the C14-22 aliphatic acids generally are not irritating or mildly irritating.

Human skin irritation studies using more realistic exposures (30-minute, 1-hour or 24-hours) indicate that the aliphatic acids have sufficient, good or very good skin compatibility.

Animal eye irritation studies indicate that among the aliphatic acids, the C8-12 aliphatic acids are irritating to the eye while the C14-22 aliphatic acids are not irritating.

Eye irritation potential of the ammonium salts does not follow chain length dependence; the C18 ammonium salts are corrosive to the eyes.

Dermal absorption:

The in vitro penetration of C10, C12, C14, C16 and C18 fatty acids (as sodium salt solutions) through rat skin decreases with increasing chain length. At 86.73 ug C16/cm<sup>2</sup> and 91.84 ug C18/cm<sup>2</sup>, about 0.23% and less than 0.1% of the C16 and C18 soap solutions is absorbed after 24 h exposure, respectively.

Sensitisation:

No sensitisation data were located.

Repeat dose toxicity:

Repeated dose oral (gavage or diet) exposure to aliphatic acids did not result in systemic toxicity with NOAELs greater than the limit dose of 1000 mg/kg bw.

Mutagenicity

Aliphatic acids do not appear to be mutagenic or clastogenic in vitro or in vivo

Carcinogenicity

No data were located for carcinogenicity of aliphatic fatty acids.

Reproductive toxicity

No effects on fertility or on reproductive organs, or developmental effects were observed in studies on aliphatic acids and the NOAELs correspond to the maximum dose tested. The weight of evidence supports the lack of reproductive and developmental toxicity potential of the aliphatic acids category.

Given the large number of substances in this category, their closely related chemical structure, expected trends in physical chemical properties, and similarity of toxicokinetic properties, both mammalian and aquatic endpoints were filled using read-across to the closest structural analogue, and selecting the most conservative supporting substance effect level.

Structure-activity relationships are not evident for the mammalian toxicity endpoints. That is, the low mammalian toxicity of this category of substances limits the ability to discern structural effects on biological activity. Regardless, the closest structural analogue with the most conservative effect value was selected for read across. Irritation is observed for chain lengths up to a "cut-off" at or near 12 carbons).

Metabolism:

The aliphatic acids share a common degradation pathway in which they are metabolized to acetyl-CoA or other key metabolites in all living systems. Common biological pathways result in structurally similar breakdown products, and are, together with the physico-chemical properties, responsible for similar environmental behavior and essentially identical hazard profiles with regard to human health.

Differences in metabolism or biodegradability of even and odd numbered carbon chain compounds or saturated/unsaturated compounds are not expected; even- and odd-numbered carbon chain compounds, and the saturated and unsaturated compounds are naturally occurring and are expected to be metabolized and biodegraded in the same manner.

The acid and alkali salt forms of the homologous aliphatic acid are expected to have many similar physicochemical and toxicological properties when they become bioavailable; therefore, data read across is used for those instances where data are available for the acid form but not the salt, and vice versa. In the gastrointestinal tract, acids and bases are absorbed in the undissociated (non-ionised) form by simple diffusion or by facilitated diffusion. It is expected that both the acids and the salts will be present in (or converted to) the acid form in the stomach. This means that for both aliphatic acid or aliphatic acid salt, the same compounds eventually enter the small intestine, where equilibrium, as a result of increased pH, will shift towards dissociation (ionised form).

Hence, the situation will be similar for compounds originating from acids and therefore no differences in uptake are anticipated

Note that the saturation or unsaturation level is not a factor in the toxicity of these substances and is not a critical component of the read across process.

Toxicokinetics:

The turnover of the [<sup>14</sup>C] surfactants in the rat showed that there was no significant difference in the rate or route of excretion of <sup>14</sup>C given by intraperitoneal or subcutaneous administration. The main route of excretion was as <sup>14</sup>CO<sub>2</sub> in the expired air at 6 h after administration. The remaining material was incorporated in the body. Longer fatty acid chains are more readily incorporated than shorter chains. At ca. 1.55 and 1.64 mg/kg bw, 71% of the C16:0 and 56% of the C18:0 was incorporated and 21% and 38% was excreted as <sup>14</sup>CO<sub>2</sub>, respectively.

Glycidyl fatty acid esters (GEs), one of the main contaminants in processed oils, are mainly formed during the deodorisation step in the refining process of edible oils and therefore occur in almost all refined edible oils. GEs are potential carcinogens, due to the fact that they readily hydrolyze into the free form glycidol in the gastrointestinal tract, which has been found to induce tumours in various rat tissues. Therefore, significant effort has been devoted to inhibit and eliminate the formation of GEs

GEs contain a common terminal epoxide group but exhibit different fatty acid compositions. This class of compounds has been reported in edible oils after overestimation of 3-monochloropropane-1,2-diol (3-MCPD) fatty acid esters analysed by an indirect method, 3-MCPD esters have been studied as food processing contaminants and are found in various food types and food ingredients, particularly in refined edible oils.

3-Monochloropropane-1,2-diol (3-MCPD) and 2-monochloropropane-1,3-diol (2-MCPD) are chlorinated derivatives of glycerol (1,2,3-propanetriol). 3- and 2-MCPD and their fatty acid esters are among non-volatile chloropropanols. Glycidol is associated with the formation and decomposition of 3- and 2-MCPD. It forms monoesters with fatty acids (GE) during the refining of vegetable oils. Chloropropanols are formed in HVP during the hydrochloric acid-mediated hydrolysis step of the manufacturing process. In food production, chloropropanols form from the reaction of endogenous or added chloride with glycerol or acylglycerol.

Although harmful effects on humans and animals have not been demonstrated, the corresponding hydrolysates, 3-MCPD and glycidol, have been identified as rodent genotoxic carcinogens, ultimately resulting in the formation of kidney tumours (3-MCPD) and tumours at other tissue sites (glycidol). Therefore, 3-MCPD and glycidol have been categorised as "possible human carcinogens" (group 2B) and "probably carcinogenic to humans" (group 2A), respectively, by the International Agency for Research on Cancer (IARC).

Diacylglyceride (DAG) based oils produced by one company were banned from the global market due to "high levels" of GEs.

Several reports have also suggested that a bidirectional transformation process may occur not only between glycidol and 3-MCPD but also their esterified forms in the presence of chloride ions. The transformation rate of glycidol to 3-MCPD was higher than that of 3-MCPD to glycidol under acidic conditions in the presence of chloride ion.

## Orange Tung Natural Hard Drying Wood Oil

Precursors of GEs in refined oils have been identified as partial acylglycerols, that is, DAGs and monoacylglycerides (MAGs); however, whether they also originate from triacylglycerides (TAGs) is still a topic of controversial debates. Several authors noted that pure TAGs were stable during heat treatment (such as 235 deg C) for 3 h and were therefore not involved in the formation of GEs. However, experimental results have shown that small amounts of GEs are present in a heat-treated oil model consisting of almost 100% TAGs. The formation of GEs from TAGs can be attributed to the pyrolysis of TAGs to DAGs and MAGs. In contrast, 3-MCPD esters in refined oils can be obtained from TAG. Presently, the mechanism for the formation of GE intermediates and the relationship between GEs and 3-MCPD esters are still unknown.

For triglycerides:

Carboxylic acid esters will undergo enzymatic hydrolysis by ubiquitously expressed GI esterases. The rate of hydrolysis is dependant on the structure of the ester, and may therefore be rapid or rather slow. Thus, due to hydrolysis, predictions on oral absorption based on the physico-chemical characteristics of the intact parent substance alone may no longer apply.

When considering the hydrolysis product glycerol, absorption is favoured based on passive and active absorption of glycerol.

The Cosmetic Ingredient Review (CIR) Expert Panel has issued three final reports on the safety of 25 triglycerides, i.e., fatty acid triesters of glycerin

High purity is needed for the triglycerides. Previously the Panel published a final report on a diglycerides, and concluded that the ingredients in the diglyceride family are safe in the present practices of use and concentration provided the content of 1,2-diesters is not high enough to induce epidermal hyperplasia. The Panel discussed that there was an increased level of concern because of data regarding the induction of protein kinase C (PKC) and the tumor promotion potential of 1,2-diaclyglycerols. The Panel noted that, nominally, glyceryl-1,3-diesters contain 1,2-diesters, raising the concern that 1,2-diesters could potentially induce hyperplasia. The Panel did note that these compounds are more likely to cause these effects when the fatty acid chain length is  $\leq 14$  carbons, when one fatty acid is saturated and one is not, and when given at high doses, repeatedly. Although minimal percutaneous absorption of triolein has been demonstrated in vivo using guinea pigs (but not hairless mice) and in vitro using full-thickness skin from hairless mice, the Expert Panel recognizes that, reportedly, triolein and tricaprilyn can enhance the skin penetration of other chemicals, and recommends that care should be exercised in using these and other glyceryl triesters in cosmetic products. The Panel acknowledged that some of the triglycerides may be formed from plant-derived or animal-derived constituents. The Panel thus expressed concern regarding pesticide residues and heavy metals that may be present in botanical ingredients. They stressed that the cosmetics industry should continue to use the necessary procedures to sufficiently limit amounts of such impurities in an ingredient before blending them into cosmetic formulations. Additionally, the Panel considered the risks inherent in using animal-derived ingredients, namely the transmission of infectious agents. Although tallow may be used in the manufacture of glyceryl tallowate and is clearly animal-derived, the Panel notes that tallow is highly processed, and tallow derivatives even more so. The Panel agrees with determinations by the U.S. FDA that tallow derivatives are not risk materials for transmission of infectious agents.

Finally, the Panel discussed the issue of incidental inhalation exposure, as some of the triglycerides are used in cosmetic sprays and could possibly be inhaled. For example, triethylhexanoin and trisostearin are reported to be used at maximum concentrations of 36% and 30%, respectively, in perfumes, and 14.7% and 10.4%, respectively, in face powders. The Panel noted that in aerosol products, 95% – 99% of droplets/particles would not be respirable to any appreciable amount. Furthermore, droplets/particles deposited in the nasopharyngeal or bronchial regions of the respiratory tract present no toxicological concerns based on the chemical and biological properties of these ingredients. Coupled with the small actual exposure in the breathing zone and the concentrations at which the ingredients are used, the available information indicates that incidental inhalation would not be a significant route of exposure that might lead to local respiratory or systemic effects

Cosmetic Ingredient Review (CIR) : Amended Safety Assessment of Triglycerides as Used in Cosmetics August 2017

Glyceryl triesters are also known as triglycerides; ingested triglycerides are metabolized to monoglycerides, free fatty acids, and glycerol, all of which are absorbed in the intestinal mucosa and undergo further metabolism. Dermal absorption of Triolein in mice was nil; the oil remained at the application site. Only slight absorption was seen in guinea pig skin. Tricaprylin and other glyceryl triesters have been shown to increase the skin penetration of drugs. Little or no acute, subchronic, or chronic oral toxicity was seen in animal studies unless levels approached a significant percentage of caloric intake. Subcutaneous injections of Tricaprylin in rats over a period of 5 weeks caused a granulomatous reaction characterized by oil deposits surrounded by macrophages. Dermal application was not associated with significant irritation in rabbit skin. Ocular exposures were, at most, mildly irritating to rabbit eyes. No evidence of sensitization or photosensitization was seen in a guinea pig maximization test. Most of the genotoxicity test systems were negative. Tricaprylin, Trioctanoin, and Triolein have historically been used as vehicles in carcinogenicity testing of other chemicals. In one study, subcutaneous injection of Tricaprylin in newborn mice produced more tumors in lymphoid tissue than were seen in untreated animals, whereas neither subcutaneous or intraperitoneal injection in 4- to 6-week-old female mice produced any tumors in another study. Trioctanoin injected subcutaneously in hamsters produced no tumors. Trioctanoin injected intraperitoneally in pregnant rats was associated with an increase in mammary tumors in the offspring compared to that seen in offspring of untreated animals, but similar studies in pregnant hamsters and rabbits showed no tumors in the offspring. One study of Triolein injected subcutaneously in rats showed no tumors at the injection site. As part of an effort to evaluate vehicles used in carcinogenicity studies, the National Toxicology Program conducted a 2-year carcinogenicity study in rats given Tricaprylin by gavage. This treatment was associated with a statistically significant dose-related increase in pancreatic acinar cell hyperplasia and adenoma, but there were no acinar carcinomas, the incidence of mononuclear leukemia was less, and nephropathy findings were reduced, all compared to corn oil controls. Overall, the study concluded that Tricaprylin did not offer significant advantages over corn oil as vehicles in carcinogenicity studies. Trilaurin was found to inhibit the formation of neoplasms initiated by dimethylbenzanthracene (DMBA) and promoted by croton oil. Tricaprylin was not teratogenic in mice or rats, but some reproductive effects were seen in rabbits. A low level of fetal eye abnormalities and a small percentage of abnormal sperm were reported in mice injected with Trioctanoin as a vehicle control. Clinical tests of Trilaurin at 36.3% in a commercial product applied to the skin produced no irritation reactions. Trilaurin, Tristearin, and Tribehenin at 40%, 1.68%, and 0.38%, respectively, in commercial products were also negative in repeated-insult patch tests. Tristearin at 0.32% in a commercial product induced transient, mild to moderate, ocular irritation after instillation into the eyes of human subjects. Based on the enhancement of penetration of other chemicals by skin treatment with glyceryl triesters, it is recommended that care be exercised in using them in cosmetic products.

Cosmetic Ingredient Review (CIR) Expert Panel: Final Report on the Safety Assessment of Trilaurin etc: Int J Toxicol, 20 Suppl 4, 61-94 2001

## DIETHYLENE GLYCOL MONOBUTYL ETHER

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

For diethylene glycol monoalkyl ethers and their acetates:

This category includes diethylene glycol ethyl ether (DGEE), diethylene glycol propyl ether (DGPE) diethylene glycol butyl ether (DGBE) and diethylene glycol hexyl ether (DGHE) and their acetates.

**Acute toxicity:** There are adequate oral, inhalation and/or dermal toxicity studies on the category members. Oral LD50 values in rats for all category members are all > 3000 mg/kg bw, with values generally decreasing with increasing molecular weight. Four to eight hour acute inhalation toxicity studies were conducted for all category members except DGPE in rats at the highest vapour concentrations achievable. No lethality was observed for any of these materials under these conditions. Dermal LD50 values in rabbits range from 2000 mg/kg bw (DGHE) to 15000 mg/kg bw (DGEEA). Signs of acute toxicity in rodents are consistent with non-specific CNS depression typical of organic solvents in general. All category members are slightly irritating to skin and slightly to moderately irritating to eyes (with the exception of DGHE, which is highly irritating to eyes). Sensitisation tests with DGEE, DGEEA, DGPE, DGBE and DGBEA in animals and/or humans were negative.

**Repeat dose toxicity:** Valid oral studies conducted using DGEE, DGPE, DGBEA, DGHE and the supporting chemical DGBE ranged in duration from 30 days to 2 years. Effects predominantly included kidney and liver toxicity, absolute and/or relative changes in organ weights, and some changes in haematological parameters. All effects were seen at doses greater than 800-1000 mg/kg bw/day from oral or dermal studies; no systemic effects were observed in inhalation studies with less than continuous exposure regimens.

**Mutagenicity:** DGEE, DGEEA, DGBE, DGBEA and DGHE generally tested negative for mutagenicity in *S. typhimurium* strains TA98, TA100, TA1535, TA1537 and TA1538 and DGBEA tested negative in *E. coli* WP2uvrA, with and without metabolic activation. *In vitro* cytogenetic and sister chromatid exchange assays with DGBE and DGHE in Chinese Hamster Ovary Cells with and without metabolic activation and *in vivo* micronucleus or cytogenetic tests with DGEE, DGBE and DGHE in rats and mice were negative, indicating that these diethylene glycol ethers are not likely to be genotoxic.

**Reproductive and developmental toxicity:** Reliable reproductive toxicity studies on DGEE, DGBE and DGHE show no effect on fertility at the highest oral doses tested (4,400 mg/kg/day for DGEE in the mouse and 1,000 mg/kg/day for DGBE and DGHE in the rat). The dermal NOAEL for reproductive toxicity in rats administered DGBE also was the highest dose tested (2,000 mg/kg/day). Although decreased sperm motility was

## Orange Tung Natural Hard Drying Wood Oil

	<p>noted in F1 mice treated with 4,400 mg/kg/day DGEE in drinking water for 14 weeks, sperm concentrations and morphology, histopathology of the testes and fertility were not affected. Results of the majority of adequate repeated dose toxicity studies in which reproductive organs were examined indicate that DGPE and DGBEA do not cause toxicity to reproductive organs (including the testes). Test material-related testicular toxicity was not noted in the majority of the studies with DGEE or DGEEA.</p> <p>Results of the developmental toxicity studies conducted with DGEE, DGBE and DGHE are almost exclusively negative. In these studies, effects on the foetus are generally not observed (even at concentrations that produced maternal toxicity). Exposure to 102 ppm (560 mg/m<sup>3</sup>) DGEE by inhalation (maximal achievable vapour concentration) or 1385 mg/kg/day DGEE by the dermal route during gestation did not cause maternal or developmental toxicity in the rat. Maternal toxicity and teratogenesis were not observed in rabbits receiving up to 1000 mg/kg/day DGBE by the dermal route during gestation; however a transient decrease in body weight was observed, which reversed by Day 21. In the mouse, the only concentration of DGEE tested (3500 mg/kg/day by gavage) caused maternal, but no foetal toxicity. Also, whereas oral administration of 2050 mg/kg/day DGBE (gavage) to the mouse and 1000 mg/kg/day DGHE (dietary) caused maternal toxicity, these doses had no effect on the developing foetus</p>
TERBUTRYN	<p>NOEL (90 days) for rats 600 mg/kg diet (50 mg/kg daily); (6 months) dogs 1000 mg/kg diet (10 mg/kg daily) * Toxicity Class WHO III; EPA III * ADI: 0.1 mg/kg/day NOEL: 10 mg/kg/day</p> <p>For terbutryn:</p> <p><b>Acute Toxicity:</b> Terbutryn is slightly toxic. It affects the central nervous system in animals leading to incoordination, convulsions, or labored breathing. At extremely high dosages, the animals showed swelling and fluid in the lungs and central nervous system. Terbutryn is not a skin sensitiser.</p> <p><b>Reproductive Effects:</b> A three generation reproduction study of rats showed that doses of 150 mg/kg/day of terbutryn caused decreased fertility indices in both male and female rats.</p> <p><b>Teratogenic Effects:</b> Above doses of 500 mg/kg/day, pregnant rats produced offspring with reduced weight and reduced bone formation in the front and rear paws. Pregnant rabbits exposed to doses of 75 mg/kg/day also had offspring with reduced bone formation.</p> <p><b>Mutagenic Effects:</b> In tests of terbutryn, no mutagenic effects were observed.</p> <p><b>Carcinogenic Effects:</b> In a two-year feeding study of rats, doses of 150 mg/kg of terbutryn caused cancerous tumor growth. However, there is no evidence of carcinogenicity in mice. Terbutryn has been classified as a possible human carcinogen by the U.S. EPA.</p> <p><b>Organ Toxicity:</b> Long-term feeding at high doses of terbutryn can cause growth retardation, kidney damage, liver damage and a decreased number of white blood cells.</p> <p><b>Fate in Humans and Animals:</b> When given orally to mammals, 73 to 85% of a terbutryn dose is eliminated in metabolised form in the faeces within 24 hours</p> <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>[ * <i>The Pesticides Manual, Incorporating The Agrochemicals Handbook, 10th Edition, Editor Clive Tomlin, 1994, British Crop Protection Council</i>]</p>
Orange Tung Natural Hard Drying Wood Oil & CITRUS TERPENES & 2-OCTYL-4-ISOTHIAZOLIN-3-ONE	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p>
Orange Tung Natural Hard Drying Wood Oil & TUNG OIL & SOYBEAN OIL	<p>A high consumption of oxidised polyunsaturated fatty acids (PUFAs), which are found in most types of vegetable oil, may increase the likelihood that postmenopausal women will develop breast cancer. Similar effect was observed on prostate cancer, but the study was performed on mice. Another 'analysis suggested an inverse association between total polyunsaturated fatty acids and breast cancer risk, but individual polyunsaturated fatty acids behaved differently [from each other]. [...] a 20:2 derivative of linoleic acid [...] was inversely associated with the risk of breast cancer'</p> <p>PUFAs are prone to spontaneous oxidation/ peroxidation. The feeding of lipid oxidation products and oxidised fats has been reported to cause adverse biological effects on laboratory animals, including growth retardation, teratogenicity, tissue damage and increased liver and kidney weights, as well as cellular damage to the testes and epididymes, increased peroxidation of membrane and tissue lipids and induction of cytochrome P450 activities in the colon and liver.</p> <p>The propensity for PUFAs to oxidise leads to the generation of free radicals and eventually to rancidity.</p> <p>Culinary oils, when heated, undergo important chemical reaction involving self-sustaining, free radical-mediated oxidative deterioration of PUFAs. Such by-products may be cytotoxic, mutagenic, reproductive toxins and may produce chronic disease. Samples of repeatedly used oils collected from fast-food retail outlets and restaurants have confirmed the production of aldehydic lipid oxidation products (LOPs) at levels exceeding 10 exp-2 moles per kilogram (mol/kg) during "on-site" frying episodes. Volatile emissions from heated culinary oils used in Chinese-style cooking are mutagenic; exposure to such indoor air pollution may render humans more susceptible to contracting lung or further cancers, together with rhinitis and diminished lung function. The high temperatures used in standard (especially Chinese) frying result in fumes that are rich in volatile LOPs, including acrolein.</p> <p>The end products of lipid peroxidation are reactive aldehydes, such as malondialdehyde (MDA) and 4-hydroxynonenal (HNE), the second one being known also as 'second messenger of free radicals' and major bioactive marker of lipid peroxidation, due to its numerous biological activities resembling activities of reactive oxygen species. end-products of lipid peroxidation may be mutagenic and carcinogenic malondialdehyde reacts with deoxyadenosine and deoxyguanosine in DNA, forming DNA adducts. Malondialdehyde produces mutagenic effects in several bioassays. Side products of lipid peroxidation can also exert toxic effects, even at sites distant from the primary oxidation site. Such products (typically malondialdehyde and a large group of hydroxyalkenals - alpha-beta-unsaturated aldehydes) may interact with protein thiols (producing intermolecular cross-links) and, as a result produce functional impairment to enzyme systems, receptors and structural proteins. Aldehydes may also inhibit protein biosynthesis and increase osmotic fragility of lysosomes (releasing hydrolytic enzymes) and other subcellular organelles. They may also react with nucleic acids.</p> <p>The toxicity of lipid hydroperoxides to animals is best illustrated by the lethal phenotype of glutathione peroxidase 4 (GPX4) knockout mice. These animals do not survive past embryonic day 8, indicating that the removal of lipid hydroperoxides is essential for mammalian life.</p> <p>Peroxidised linoleic acid applied to the shaved skin of guinea pigs, in a patch test experiment, produced necrosis and bleeding. When the abdominal skin of guinea pig was patched for 8 days with a cream containing 25 nmol (in terms of malondialdehyde) of lipid peroxides per gram, a thickening of the epidermis was found</p> <p>Lipid peroxidation in cellular membranes may produce several morphological alterations resulting, for example, in membrane aggregation, deformation or breakage. This may result in the release of hydrolytic enzymes which in turn may degrade functional macromolecules and cause secondary damage. In addition membrane-bound enzyme systems may be disrupted.</p> <p>Epoxidation of double bonds is a common bioactivation pathway for alkenes. The allylic epoxides, so formed, were found to possess sensitising capacity in vivo and in vitro and to chemically reactive towards a common hexapeptide containing the most common nucleophilic amino acids. Further-more, a SAR study of potentially prohaptenic alkenes demonstrated that conjugated dienes in or in conjunction with a six-membered ring are prohaptenic, whereas related alkenes containing isolated double bonds or an acyclic conjugated diene were weak or nonsensitizing compounds. This difference in sensitizing capacity of conjugated dienes as compared to alkenes with isolated double bonds was found to be due to the high reactivity and sensitizing capacity of the allylic epoxides metabolically formed from conjugated dienes.</p> <p>Allergic Contact Dermatitis—Formation, Structural Requirements, and Reactivity of Skin Sensitizers.</p> <p>Ann-Therese Karlberg et al: Chem. Res. Toxicol. 2008, 21, pp 53–69</p> <p><a href="http://ftp.cdc.gov/pub/Documents/OEL/06.%20Dotson/References/Karlberg_2008.pdf">http://ftp.cdc.gov/pub/Documents/OEL/06.%20Dotson/References/Karlberg_2008.pdf</a></p>

## Orange Tung Natural Hard Drying Wood Oil

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

## Toxicity

Orange Tung Natural Hard Drying Wood Oil	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

  

tung oil	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

  

citrus terpenes	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	72h	Algae or other aquatic plants	0.36mg/l	2
	EC50	72h	Algae or other aquatic plants	0.36mg/l	2
	LC50	96h	Fish	0.32mg/l	2
	EC50	48h	Crustacea	0.45mg/l	2

  

soybean oil	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

  

diethylene glycol monobutyl ether	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	1300mg/l	2
	EC50	72h	Algae or other aquatic plants	1101mg/l	2
	EC50	48h	Crustacea	>100mg/l	1
	NOEC(ECx)	96h	Algae or other aquatic plants	>=100mg/l	1
EC50	96h	Algae or other aquatic plants	>100mg/l	1	

  

terbutryn	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	72h	Algae or other aquatic plants	0.002mg/L	4
	EC50	72h	Algae or other aquatic plants	0.002mg/L	4
	LC50	96h	Fish	0.56-1.2mg/l	4
	EC50	96h	Algae or other aquatic plants	0.003mg/L	5
EC50	48h	Crustacea	2.408-3.646mg/L	4	

  

2-octyl-4-isothiazolin-3-one	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	0.041-0.104mg/l	4
	EC50	48h	Crustacea	0.057-0.178mg/L	4
	NOEC(ECx)	840h	Fish	0.009mg/L	4
EC50	96h	Algae or other aquatic plants	0.15mg/l	2	

  

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the oxygen transfer between the air and the water

Oils of any kind can cause:

- ▶ drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- ▶ lethal effects on fish by coating gill surfaces, preventing respiration
- ▶ asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- ▶ adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation.

Continued...

## Orange Tung Natural Hard Drying Wood Oil

For aliphatic fatty acids and alcohols:

Environmental fate:

Saturated fatty acids are very stable in air, whereas unsaturated (C=C bonds) fatty acids are susceptible to oxidation.

Unsaturation increases the rate of metabolism although the degree of unsaturation and positioning of double bonds is not highly significant.

The available data indicate all fatty acid salt chain lengths up to and including C18 can be metabolised under aerobic conditions and can be considered to be readily biodegradable

All tests showed that fatty acids and lipids are readily biodegradable

The aliphatic acids are of similar very weak acid strength (approximately pKa 5), i.e., partially dissociate in aqueous solution; the salts of the aliphatic acids are highly dissociated in water solution such that the anion is the same for homologous salts and acids.

Slight (although inconsistent) effects on the trend for decreasing vapour pressure are also observed with the mono-, di- and tri-unsaturated substances as compared to the corresponding saturated substances.

Dicarboxylic acids: Compared to their corresponding single acid substances (C8-10 single component, saturated), the dicarboxylic acids exhibit modestly higher melting/ boiling points and water solubility, and lower partition coefficients and vapour pressures. The trends described above for changes in physical chemical properties with increasing carbon chain length apply.

Salts: As expected, the salts differ in physical / chemical properties as compared to their homologous single component substances. However the trends described above for single components with regard to changes in physical chemical properties with increasing carbon chain length apply

Models also indicate that the aliphatic acids will distribute primarily to soil and water, with lesser amounts to air and sediment. With increasing chain length, the percent distributions to soil and sediment generally increase and the percent distributions to water and air generally decrease.

The rate of degradation of fatty acids was investigated in two non-GLP studies.

The total fatty acids residue exhibits low persistence in soil. From the pattern of peaks decline, it was hypothesised a degradation pathway by the sequential elimination of C2 fragments. Consequently, the major soil metabolites of a given fatty acid would be other fatty acids with shorter chains.

Although mineralisation was not measured in these experiments, formation of CO<sub>2</sub> is the expected terminal step of this process. Fatty acids undergo aerobic biodegradation by the process of beta-oxidation. Beta-oxidation of the parent fatty acid forms acetate and a new fatty acid of two less carbon atoms. This process repeats itself until the compound is completely broken down. The hydrocarbon will eventually be degraded to CO<sub>2</sub> and H<sub>2</sub>O. For this reason, the length of the fatty acid chain does not preclude biodegradation, but it may take longer to achieve complete mineralisation. The beta-oxidation sequence does not necessarily require the presence of molecular oxygen, and fatty acid biodegradation may proceed under anaerobic conditions.

Hydrolysis is not an important fate path in the environment due to the fact that the substances lack hydrolysable functional groups. Aliphatic acids are hydrolytically stable in aqueous solution.

Water solubility:

In general, the water solubility of single carbon chain length substances followed a pattern of decreasing solubility as carbon chain length increases, especially at C16 and higher.

In addition, greater solubility is seen for dicarboxylic acids as compared to their homologous single acids:

In reviewing the physical/ chemical properties of the aliphatic acids, two predominant trends are clearly evident with increasing alkyl chain length and include: i) increasing melting point, boiling point, and partition coefficient, and ii) decreasing water solubility and vapour pressure. Within a given carbon chain length, melting point increases with increasing saturation and decreases with increasing unsaturation. The noted general trends with increasing alkyl chain length are observed when an entire single component group (12 saturated, 4 mono-unsaturated, 2 di-unsaturated, and 1 tri-unsaturated substances) is evaluated together; that is the degree of saturation or unsaturation does not alter the properties trend. The effect of mono-unsaturation (C14:1 to C22:1) appears to be a slight increase in water solubility and a slight decrease in the partition coefficient, as compared to the corresponding saturated substances; a similar trend is noted for the C18 di- or tri-unsaturated substances.

Fatty acids (including methyl esters) were stable to hydrolysis in the pH range of 1-14. It is not expected that photolysis would significantly contribute to the degradation of fatty acids in water.

According to modelling, the aliphatic acids are subject to photodegradation in air. Estimated half-lives generally increase with decreasing chain length and range from 0.6 hours to 17.5 hours.

Methyl (and other) esters are estimated to exhibit high mobility and the acids very high mobility. Mobility may be expected to be higher for the salts than for the corresponding acids and methyl esters

Biodegradation studies or model estimations for single and multi-component aliphatic acids generally confirm that the extent of biodegradation observed in 28 days meets the ready biodegradability criterion (>60%). When the 10-day window was not met or less than 60%, biodegradation was observed in 28 days, it is likely that the aliphatic acids tested were not fully in solution.

Biodegradability tests demonstrated that pelargonic acid (C9), potassium salts and methyl octanoate / methyl decanoate are readily biodegradable. It can be assumed that both acids and methyl esters fatty acids C7-C18 are readily biodegradable.

No experimental bioaccumulation data appear to be available but log Kow data from various sources are higher than 4, which indicates that fatty acids and natural lipids have a potential for bioaccumulating in aquatic organisms.

Fatty alcohols up to chain length C18 are biodegradable, with length up to C16 biodegrading within 10 days completely. Chains C16 to C18 were found to biodegrade from 62% to 76% in 10 days. Chains greater than C18 were found to degrade by 37% in 10 days. Field studies at waste-water treatment plants have shown that 99% of fatty alcohols lengths C12-C18 are removed.

A review of soaps (including calcium and magnesium salts) states that the available data indicate all fatty acid salt chain lengths up to and including C18 can be metabolised under aerobic conditions and can be considered to be biodegradable. Biodegradability did not appear to be influenced by even or odd chain length, degree of saturation or unsaturation or branching. For example odd/even chain length C8 and C9 are readily biodegradable; Saturation/unsaturation: C18(saturated) and C18 (di-unsaturated) are biodegradable, while C18 (mono-unsaturated) are readily biodegradable; branching or hydroxylation: the C18 hydroxylated substance was readily biodegradable and the C18 methyl branched substance was biodegradable.

Higher water solubility of the potassium, sodium and ammonium salts make these a lower ranked analogy for the aquatic toxicity endpoints for the (non-salt) aliphatic acids (and vice versa), while lower water solubility of the magnesium and calcium salts make these a lower ranked analogy for all other members of the category

The aliphatic acids also undergo biodegradation under anaerobic conditions.

Estimated bioconcentration factor values are calculated using EPI Suite v4.10. The aliphatic acids have BCF values less than 100, indicating a low potential for bioaccumulation

Fate prediction using fugacity modeling has shown that fatty alcohols with chain lengths of C10 and greater in water partition into sediment. Lengths C14 and above are predicted to stay in the air upon release. Modeling shows that each type of fatty alcohol will respond independently upon environmental release

Ecotoxicity

Structure-activity relationships based on carbon chain length are evident in the available data on the aquatic ecotoxicity of substances of this category (aquatic toxicity increases with increasing chain length up to a "cutoff" at or near 12 carbons).

The aliphatic acids category members possess properties indicating a hazard for the environment (acute toxicity to fish: between 1-100 mg/L for carbon chain lengths C6 through C12, and multi-component sodium or potassium salts C16-18; acute toxicity to aquatic invertebrates: between 1 and 100 mg/L for carbon chain lengths C6 through C9 (including sodium salts) and less than 1 mg/L for sodium salts single component aliphatic acids C18 and multi component sodium salt aliphatic acids with carbon chain lengths including C14 through C18; and, acute toxicity to aquatic plants: between 1-100 mg/L for carbon chain length C12, including sodium or ammonium salts).

There are a number of acute data for fatty acids and fatty acid salts to aquatic organisms although there is a predominance of data for fatty acid. There are few toxicity values for terrestrial organisms. Data availability / quality covering all the taxonomic groups for specific fatty acid salt chain lengths is poor. The chronic data set is very limited.

For chain lengths >C12, solubility decreases to a degree where an adverse effect would not be expected in the environment due to reduced bioavailability. Data for longer chain lengths have been generated using solvents which makes interpretation more difficult.

The most of few available data indicate low toxicity towards aquatic organisms with EC/LC50 values above 1000 mg/l. However, EC/LC50 values below 100 mg/l are not unusual either

Fish, invertebrates and algae experience similar levels of toxicity with fatty alcohols although it is dependent on chain length with the shorter chain having greater toxicity potential.

Longer chain lengths show no toxicity to aquatic organisms.

The available toxicity data indicated low acute and short-term (for birds only) toxicity to birds and mammals. Given that fatty acids are an essential component of the diet of birds and mammals a low risk is expected. On the basis that fatty acids are readily biodegradable and are an essential component of the diet of birds and mammals, a low reproductive risk is expected.

No toxicity data were available for higher aquatic plants and therefore a risk assessment cannot be performed. As pelargonic acid, fatty acid/salt and C8-C10 methyl esters are used as herbicides and plant growth regulators, a data gap to address the risk to higher aquatic plants was identified

A low risk to natural populations of bees and non-target arthropods was concluded for representative greenhouses uses of potassium salts of fatty acids, fatty acid/salt and C8-C10 methyl esters.

Given that fatty acids are readily biodegradable a low risk to sewage treatment organisms was concluded for all of the representative uses.

## Orange Tung Natural Hard Drying Wood Oil

For Group A aliphatic esters (fatty acid esters):

### Environmental fate:

Group A substances are rather lipophilic (log Kow 10-15) in character due to the large number of carbons in the ester molecule (e.g., 24,26, 31 carbons) and have relatively high boiling points. Owing to the non-volatile nature of these esters, their vapor pressures are very low and difficult to determine experimentally. Water solubility is also very low. Hydrolysis half lives and atmospheric photodegradation rates were calculated by EPIWIN. The monoester hydrolysis rates were determined to be quite low and not a significant environmental fate route. Fugacity modeling indicates that the fatty acid esters have similar distribution patterns in the environmental compartments (e.g., air, water, soil, sediment). Biodegradation of alkyl fatty acid esters are expected to occur extensively based on the reported 28 day test results (80-85% biodegradation, OECD 301D) for decyl oleate and for the 2-ethylhexyl ester of C16- 18 saturated and C18 unsaturated fatty acids (CAS 85049-37-2). Group A Substances are expected to be extensively biodegraded since the fatty acids in these esters are primarily comprised of palmitic, stearic or oleic acids, which are known to be rapidly biodegraded

### Ecotoxicity:

Aquatic toxicity results have been reported for decyl oleate and fatty acid, C16- 18 saturated and C18 unsaturated, 2-ethylhexanoate They are not acutely toxic to fish (LC50 3200 mg/L). In daphnids, the acute LC50 was reported to be 17 mg/L and in algae, the LC50 was reported to be 40-42 mg/L based on biomass and growth rate endpoints. Because of their limited water solubility, the alkyl fatty acid esters and Group A esters are not likely to cause acute aquatic toxicity.

Monomethyltin chloride, thioglycolate esters, and tall oil ester reaction product

Monomethyltin trichloride (MMTC, CAS RN: 993-16-8), monomethyltin tris[2-ethylhexylmercaptoacetate (MMT (EHTG; MMT (2-EHMA)), CAS RN: 57583-34-3), monomethyltin tris[isooctylmercaptoacetate (MMT(IOTG), CAS RN: 54849-38-6), CAS RN: 57583-34-3) and methyltin reverse ester tallate reaction product (TERP, CAS RNs: 201687-58-3, 201687-57-2, 68442-12-6, 151436-98-5) are considered as a single category of compounds for the purpose of an environmental assessment.

All share a MMTC as a building block.

Environmental fate:

MMT(IOTG), MMT(EHTG), and TERP are sparingly soluble in water (0.6-10.7 mg/L). In water, these monomethyltin compounds undergo rapid degradation by hydrolysis. Although there is no stability data for MMT(EHTG)/(IOTG) or TERP, data for other organotin [DOTC, DBTL and DBT(EHTG)] indicate that the monomethyltin compounds are expected to hydrolyze within minutes to hours in water. The thioester ligands on MMT(EHTG)/(IOTG) will be rapidly displaced to form mono-methyltin hydroxide which eventually precipitates as the oxide. It is also possible that the labile ligands can be displaced by other anions in the medium. The displaced thioester ligands, EHTG/IOTG, can also undergo further hydrolysis of the ester linkage to form thioglycolic acid and ethylhexanol or isooctanol, respectively.

MMTC is a solid at room temperature and melts at 43 deg C, boils at 171 deg C, has a calculated vapour pressure of 1.7 hPa at 25 deg C, and is soluble in water (1038 g/L at 20 deg C). The measured log Kow is -0.9 and MMTC is not readily biodegradable. Atmospheric degradation occurs by photochemical induced hydroxyl radicals, with a half-life of 15.7 days. A Henry's Law constant of  $3.83 \times 10^{-4}$  atm-m<sup>3</sup>/mol predicts MMTC will volatilize from surface water (t<sub>1/2</sub> = 99 days and 3 years for model river and lake, respectively). If released to the environment, MMTC is expected to partition primarily into water (54%) and soil (43%).

In water, MMTC undergoes rapid degradation by hydrolysis and is expected to hydrolyze within minutes. It is expected that the chlorines in MMTC will be displaced to form mono-methyltin hydroxide which eventually precipitates as the oxide (the alkyltin moiety (MMT) was hydrolytically stable at pH 4, 7, and 9 (t<sub>1/2</sub> > 1 year at 25 deg C)).

TERP is a liquid at room temperature, boils at 216 deg C, and has a calculated vapour pressure of 0.2 hPa at 25 deg C. TERP is slightly soluble in water (4.4 mg/L), highly hydrophobic (log Kow = 25.5), has low potential for bioaccumulation (log BCF = 2.0), and is readily biodegradable. It is degraded atmospherically by hydroxyl radicals and ozone, with a half-life of 0.5 hours. If released to the environment, TERP is predicted to partition primarily to sediment (99%).

MMT(EHTG) is a liquid at room temperature and has a freezing point of -85 to -65 deg C, decomposes at 260 deg C has a derived vapour pressure of 0.02 hPa at 25 deg C, a calculated log Kow of 10.98, is slightly soluble in water (1.8-6 mg/L), and is readily biodegradable. MMT(EHTG) is also degraded atmospherically, with a half-life of 6.3 hours. A Henry's Law constant of  $3.18 \times 10^{-4}$  atm-m<sup>3</sup>/mol predicts MMT(EHTG) will volatilize from surface water (t<sub>1/2</sub> = 8 hours and 11 days for a model river and lake, respectively). If released to the environment, MMT(EHTG) is expected to partition primarily into sediment (71%) and soil (25%).

### Bioavailability:

The considerable difference in the structures of the labile ligands causes differences in water solubility between the alkyltin chloride and thioesters affecting their respective bioavailabilities and distribution in the environment. Furthermore, MMT(EHTG) and MMT(IOTG) will degrade in aqueous solution such that organisms will be exposed to the parent material and their different degradation products. MMTC is not an appropriate surrogate for the thioesters or TERP for the ecotoxicity and environmental fate endpoints.

### Ecotoxicity:

In the ecotoxicity tests the organisms were most likely exposed to parent substance as well as hydrolysis/degradation products.

MMTC was not acutely toxic to zebra fish (*Brachydanio rerio*) (96-h LC50 > 102 mg/L) or *Daphnia magna* (48-h EC50 > 101 mg/L). MMTC inhibited the growth (72-h EC50 = 0.03 mg/L) and biomass (72-h EC50 = 0.02 mg/L) of the green alga *Scenedesmus subspicatus* (NOEC = 0.007 mg/L). MMTC was not acutely toxic to earthworms at nominal concentrations up to 1000 mg/kg.

TERP was not acutely toxic to rainbow trout (*Oncorhynchus mykiss*) (96-hr LC50 > 4.4 mg/L), inhibited *D. magna* survival and mobility (48-h EC50 = 0.27 mg/L), and inhibited growth of the freshwater green alga *Pseudokirchneriella subcapitata* was (72-h EC50 = 0.64 mg/L; NOEC = 0.28 mg/L).

MMT(EHTG) was not acutely toxic to *B. rerio* (LC50 > 6 mg/L; NOEC = 3.6 mg/L) and did not inhibit the growth of *S. subspicatus* (72-h EC50 > 1.84 mg/L; NOEC = 0.6 mg/L). The 21-d EC50 for reproduction in a chronic *Daphnia magna* study was > 0.134 mg/L (NOEC = 0.134 mg/L).

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances	Unsaturated substances (Reactive Emissions)	Major Stable Products produced following reaction with ozone.
Occupants (exhaled breath, ski oils, personal care products)	Isoprene, nitric oxide, squalene, unsaturated sterols, oleic acid and other unsaturated fatty acids, unsaturated oxidation products	Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone, 4OPA, formaldehyde, nonanol, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid.
Soft woods, wood flooring, including cypress, cedar and silver fir boards, houseplants	Isoprene, limonene, alpha-pinene, other terpenes and sesquiterpenes	Formaldehyde, 4-AMC, pinoaldehyde, pinic acid, pinonic acid, formic acid, methacrolein, methyl vinyl ketone, SOAs including ultrafine particles
Carpets and carpet backing	4-Phenylcyclohexene, 4-vinylcyclohexene, styrene, 2-ethylhexyl acrylate, unsaturated fatty acids and esters	Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal
Linoleum and paints/polishes containing linseed oil	Linoleic acid, linolenic acid	Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decanal, 1-pentene-3-one, propionic acid, n-butyric acid
Latex paint	Residual monomers	Formaldehyde
Certain cleaning products, polishes, waxes, air fresheners	Limonene, alpha-pinene, terpinolene, alpha-terpineol, linalool, linalyl acetate and other terpenoids, longifolene and other sesquiterpenes	Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and organic peroxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-ol, 5-ethenyl-dihydro-5-methyl-2(3H)-furanone, 4-AMC, SOAs including ultrafine particles
Natural rubber adhesive	Isoprene, terpenes	Formaldehyde, methacrolein, methyl vinyl ketone
Photocopier toner, printed paper, styrene polymers	Styrene	Formaldehyde, benzaldehyde
Environmental tobacco smoke	Styrene, acrolein, nicotine	Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde, cotinine
Soiled clothing, fabrics, bedding	Squalene, unsaturated sterols, oleic acid and other saturated fatty acids	Acetone, geranyl acetone, 6MHO, 4OPA, formaldehyde, nonanal, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid
Soiled particle filters	Unsaturated fatty acids from plant waxes, leaf litter, and other vegetative debris; soot; diesel particles	Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxo-nonanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH)
Ventilation ducts and duct liners	Unsaturated fatty acids and esters, unsaturated oils, neoprene	C5 to C10 aldehydes
'Urban grime'	Polycyclic aromatic hydrocarbons	Oxidized polycyclic aromatic hydrocarbons
Perfumes, colognes, essential oils (e.g. lavender, eucalyptus, tea tree)	Limonene, alpha-pinene, linalool, linalyl acetate, terpinene-4-ol, gamma-terpinene	Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-ol, 5-ethenyl-dihydro-5-methyl-2(3H) furanone, SOAs including ultrafine particles

## Orange Tung Natural Hard Drying Wood Oil

### Overall home emissions

Limonene, alpha-pinene, styrene

Formaldehyde, 4-AMC, pinonaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles

Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols

Reference: Charles J Weschler; Environmental Health Perspectives, Vol 114, October 2006

Unsaturated vegetable oils are often used in paints which upon 'drying' produce a polymeric network formed of the constituent fatty acids.

During the drying process, a number of compounds are produced that do not contribute to the polymer network. These include unstable hydroperoxide (ROOH) the major by-product of the reaction of oxygen with unsaturated fatty acids. The hydroperoxides quickly decompose, forming carbon dioxide and water, as well as a variety of aldehydes, acids and hydrocarbons. Many of these compounds are volatile, and in an unpigmented oil, they would be quickly lost to the environment. However, in paints, such volatiles may react with lead, zinc, copper or iron compounds in the pigment, and remain in the paint film as coordination complexes or salts. A large number of the original ester bonds in the oil molecules undergo hydrolysis releasing individual fatty acids. Some portion of the free fatty acids react with metals in the pigment, producing metal carboxylates. Together, the various non-cross-linking substances associated with the polymer network constitute the mobile phases. Unlike the molecules that are part of the network itself, they are capable of moving and diffusing within the film, and can be removed using heat or a solvent. The mobile phase may play a role in plasticising the paint film, preventing it from becoming too brittle.

One simple technique for monitoring the early stages of the drying process is to measure weight change in an oil film over time. Initially, the film becomes heavier, as it absorbs large amounts of oxygen. Then oxygen uptake ceases, and the weight of the film declines as volatile compounds are lost to the environment.

As the oil ages, a further transition occurs. Carboxyl groups in the polymers of the stationary phase lose a hydrogen ion, becoming negatively charged, and form complexes with metal cations present in the pigment. The original network, with its nonpolar, covalent bonds is replaced by an ionomeric structure, held together by ionic interactions. At present, the structure of these ionomeric networks is not well understood.

For limonenes

**Atmospheric fate:** Due to the high volatility of limonene the atmosphere is expected to be the major environmental sink for this chemical where it is expected to undergo gas-phase reactions with photochemically produced hydroxyl radicals, ozone and nitrate radicals. Calculated lifetimes for the reaction of d-limonene with photochemically produced hydroxyl radicals range from 0.3-2 h based on experimentally determined rate constants. The oxidation of limonene may contribute to aerosol and photochemical smog formation.

Calculated lifetimes for the night-time reaction of d-limonene with nitrate radicals range from 0.9 to 9 minutes. The daytime atmospheric lifetime of d-limonene is estimated to range from 12 to 48 min. depending upon local hydroxyl rate and ozone concentrations. Products produced from hydroxy radical reaction with limonene are 4-acetyl-1-methylcyclohexene, a keto-aldehyde, formaldehyde, 3-oxobutanol, glyoxal and a C10 dicarbonyl. The same carbonyls, along with formic acid and C8 and C9 carboxylic acids, may form in reactions with ozone. Ozonolysis of limonene may also lead to the formation of hydrogen peroxide and organic peroxides, which have various toxic effects on plant cells and may damage forests. Products of ozonolysis include bis(hydroxymethyl)peroxide, a precursor to hydroxymethyl hydroperoxide and hydrogen peroxide. The reaction of d-limonene with ozone in the dark results in the formation of 4-acetyl-1-methylcyclohexene and formaldehyde. Reactions with nitrogen oxides produce aerosol formation as well as lower molecular weight products such as formaldehyde, acetaldehyde, formic acid, acetone and peroxyacetyl nitrate.

**Terrestrial fate:** When released to the ground limonene is expected to have low to very low mobility in soil based on its physicochemical properties. The soil adsorption coefficient (Koc) calculated on the basis of solubility (13.8 mg/l, 25 C) and the log octanol/ water partition coefficient (4.23) ranges from 1030 and 4780. The Henry's law constant indicates that limonene will rapidly volatilise from both dry and moist soil; however its absorption to soil may slow the process.

**Aquatic fate:** In the aquatic environment, limonene is expected to evaporate to a significant extent owing to its high volatility. The estimated half-life for volatilisation of limonene from a model river (1 m deep, flow 1 m/s and wind speed 3 m/s) is 3.4 h. Some limonene is expected to adsorb to sediment and suspended organic matter.

**Biodegradation and bioaccumulation:** Limonene does not have functional groups for hydrolysis and its cyclohexene ring and ethylene group are known to resist hydrolysis.

Therefore, hydrolysis of limonene is not expected in terrestrial or in aquatic environments. The hydrolytic half-life of d-limonene is estimated to be >1000 days. Biotic degradation of limonene has been shown with some species of microorganisms such as *Penicillium digitatum*, *Corynespora cassicola*, *Diplodia gossypina* and a soil strain of *Pseudomonas sp* (*SL strain*). Limonene is readily biodegradable (41-98% degradation by biological oxygen demand in 14 d) under aerobic conditions in a standard test (OECD 301 C 'Modified MITI Test (1)', OECD, 1981a; MITI, 1992). Also in a test simulating aerobic sewage treatment (OECD 303 A 'Simulation Test - Aerobic Sewage Treatment: Coupled Units Test'; OECD, 1981b), limonene disappeared almost completely (>93.8%) during 14 days of incubation.

Biodegradation has been assessed under anaerobic conditions; there was no indication of any metabolisms, possibly because of the toxicity to micro-organisms.

The bioconcentration factor, calculated on the basis of water solubility and the log octanol/ water partition coefficient (log Kow) is 246-262, suggesting that limonene may bioaccumulate in fish and other aquatic species.

**Ecotoxicity:** Technical limonene is practically nontoxic to birds on a subacute dietary basis, and is slightly toxic to freshwater fish and invertebrates on an acute basis. for d-limonene:

LD50 *Colinus virginianus* (Bobwhite quail, 16 weeks old) oral >2000 mg/kg

LC50 *Colinus virginianus* (Bobwhite quail, 10 day old) dietary >5620 ppm/8 days

LC50 *Colinus virginianus* (Bobwhite quail, 14 day old) dietary >5000 ppm/8 days

LC50 *Anas platyrhynchos* (Mallard duck, 14 day old) dietary >5000 ppm/8 days

LC50 *Oncorhynchus mykiss* (Rainbow trout) 80 ppm/96 hr (95% confidence limit: 71.4-88.7 ppm); static /92% AI formulated product

LC50 *Oncorhynchus mykiss* (Rainbow trout) 568 ppm/96 hr (95% confidence limit: 437-852 ppm); static /4.0% AI formulated product

EC50 *Daphnia magna* (Water flea, <24 hr old; intoxication, immobilization) 17 ppm/48 hr (95% confidence limit: 11-33 ppm); static /4.0% AI formulated product

LC50 *Pimephales promelas* (Fathead minnow) 966 ppm/96 hr (95% confidence limit: 740-1652 ppm); static /4.0% AI formulated product

LC50 *Pimephales promelas* (Fathead minnow) 38.5 mg/L/96 hr; flow through /from table/ LC50

*Leuciscus idus* (Golden orfe) 32 mg/L/48 hr /Conditions of bioassay not specified in source examined

The acute toxicity of d-limonene ranges from slight to high for aquatic organisms. The lowest acute toxicity values (EC50 or LC50) identified were approximately 0.4 mg/litre for

*Daphnia* (US EPA, 1990b) and 0.7 mg/litre for fish (US EPA, 1990a,b). The no-observed-effect concentration (NOEC) for

green algae is approximately 4 mg/litre (US EPA, 1990a). The acute toxicity (EC50 or LC50) of dipentene to *Daphnia* and fish is about 50-70 times lower than that for d-limonene (US EPA, 1990b). No studies were identified on the chronic toxicity of limonene to aquatic organisms.

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
citrus terpenes	HIGH	HIGH
diethylene glycol monobutyl ether	LOW	LOW
terbutryn	HIGH	HIGH
2-octyl-4-isothiazolin-3-one	HIGH	HIGH

### Bioaccumulative potential

Ingredient	Bioaccumulation
citrus terpenes	HIGH (LogKOW = 5.6842)
diethylene glycol monobutyl ether	LOW (BCF = 0.46)
terbutryn	LOW (LogKOW = 2.8257)
2-octyl-4-isothiazolin-3-one	LOW (LogKOW = 2.561)

### Mobility in soil

Ingredient	Mobility
citrus terpenes	LOW (KOC = 2899)
diethylene glycol monobutyl ether	LOW (KOC = 10)

## Orange Tung Natural Hard Drying Wood Oil

Ingredient	Mobility
terbutryn	LOW (KOC = 3590)
2-octyl-4-isothiazolin-3-one	LOW (KOC = 2120)

### SECTION 13 Disposal considerations

#### Waste treatment methods

<p><b>Product / Packaging disposal</b></p>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Authority for disposal.</li> <li>▶ Bury or incinerate residue at an approved site.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
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### SECTION 14 Transport information

#### Labels Required

<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	Not Applicable

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
tung oil	Not Available
citrus terpenes	Not Available
soybean oil	Not Available
diethylene glycol monobutyl ether	Not Available
terbutryn	Not Available
2-octyl-4-isothiazolin-3-one	Not Available

**Transport in bulk in accordance with the ICG Code**

Product name	Ship Type
tung oil	Not Available
citrus terpenes	Not Available
soybean oil	Not Available
diethylene glycol monobutyl ether	Not Available
terbutryn	Not Available
2-octyl-4-isothiazolin-3-one	Not Available

### SECTION 15 Regulatory information

**Safety, health and environmental regulations / legislation specific for the substance or mixture**

## Orange Tung Natural Hard Drying Wood Oil

### tung oil is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

### citrus terpenes is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

### soybean oil is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

### diethylene glycol monobutyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

### terbutryn is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

### 2-octyl-4-isothiazolin-3-one is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

### National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	No (terbutryn)
Canada - NDSL	No (citrus terpenes; diethylene glycol monobutyl ether; terbutryn; 2-octyl-4-isothiazolin-3-one)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (citrus terpenes; terbutryn)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (terbutryn)
USA - TSCA	No (citrus terpenes; terbutryn)
Taiwan - TCSI	Yes
Mexico - INSQ	No (tung oil)
Vietnam - NCI	Yes
Russia - FBEPH	No (terbutryn)
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

### SECTION 16 Other information

<b>Revision Date</b>	02/08/2021
<b>Initial Date</b>	16/05/2016

### SDS Version Summary

Version	Date of Update	Sections Updated
2.12.10.9	02/08/2021	Classification

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 ES: Exposure Standard  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value

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**Orange Tung Natural Hard Drying Wood Oil**

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BCF: BioConcentration Factors  
BEI: Biological Exposure Index  
AIIIC: Australian Inventory of Industrial Chemicals  
DSL: Domestic Substances List  
NDSL: Non-Domestic Substances List  
IECSC: Inventory of Existing Chemical Substance in China  
EINECS: European INventory of Existing Commercial chemical Substances  
ELINCS: European List of Notified Chemical Substances  
NLP: No-Longer Polymers  
ENCS: Existing and New Chemical Substances Inventory  
KECI: Korea Existing Chemicals Inventory  
NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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